

## SUBJECT: GUIDE TO DISC CLUTCH QUICK REFERENCE CHART

### 600 & 700 Series

The following chart uses engine manufacturer and size to determine the clutch required. The clutch on all 600 & 700 series two wheel tractors is determined by the engine.

Engine - Size	Disc Clutch	Disc Sub Assembly	# Of Springs	Cone Clutch
B&S - 5hp	592.47465	592.47475	3	592.43150
Acme - 6hp	592.47469	592.47475	3	592.48106
Kohler - 8hp	592.49809	592.47471	4	592.48088
Acme - 10hp	592.47470	592.47471	4	592.48106
Acme - 12hp	592.49800	592.49802	6	592.48106
Kohler - 14hp	592.49801	592.49802	6	592.47906

When replacing a older style cone clutch with a disc clutch, the main drive shaft in the transmission and the transmission rear cover may need to be replaced. Contact your local distributor service manager before work is performed.

In order to prevent the disc and cone clutches from freezing in the engaged position, when the unit is not in use, disengage the clutch and lock the handle into the disengaged position.

